



GE VERNOVA

UR Family

UR-series UR-V side-mounting front panel
assembly instructions

Instruction Sheet

Publication reference: 1601-9085-A1 (GEK-113180)

Copyright © 2025 GE Vernova

Publication Date: February 2025

Contents

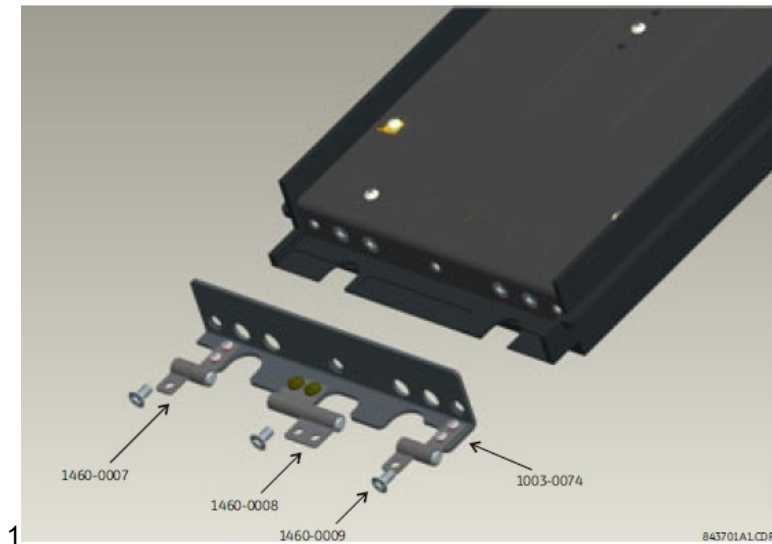
- 1. Overview3
- 2. Procedure.....3

1. Overview

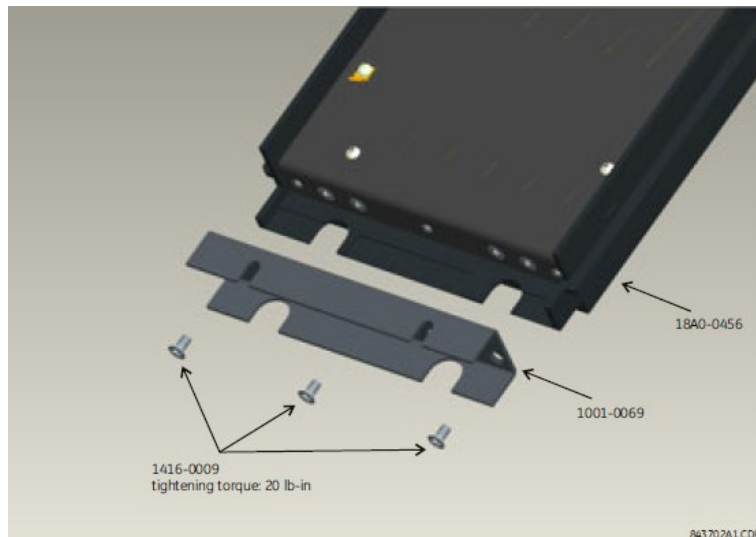
The following procedure describes how to assemble the UR-V enhanced front panel for side-mounting.

2. Procedure

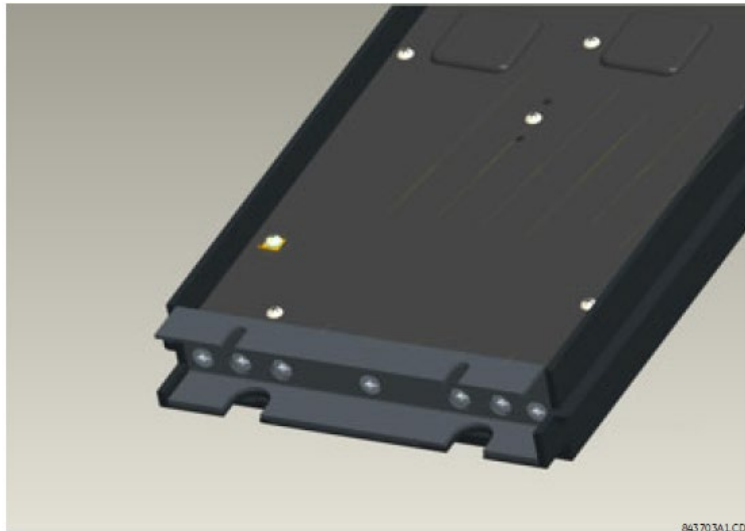
1. Remove the UR-series L-bracket (part number 1003-0074) with attached hinges (part numbers 1460-0007, 1460-0008, and 1460-0009) from the assembly.



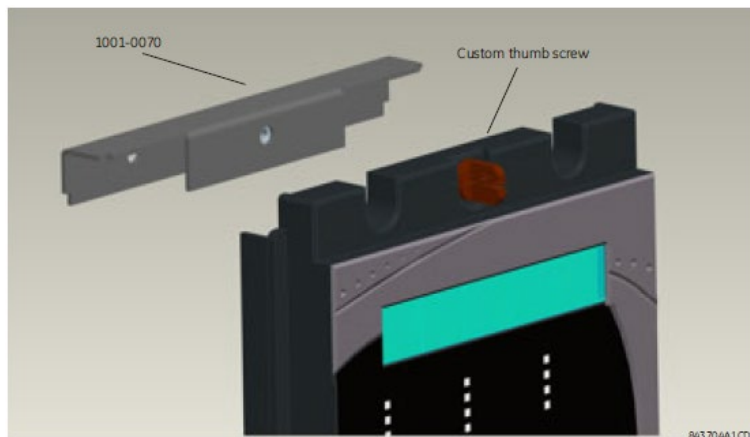
2. Tighten the screws using a tightening torque of 20 lb.-in, ensuring that the UR-V enhanced front panel is snug to the customer panel.



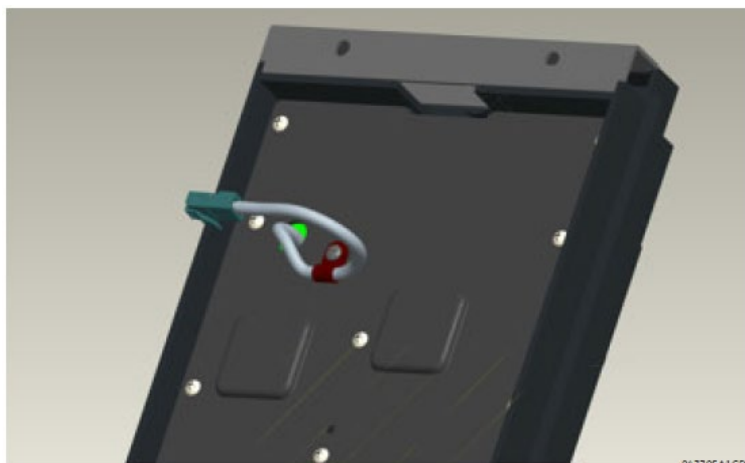
3. Tighten the screws using a tightening torque of 20 lb.-in, ensuring the bracket is snug to the UR-V front panel



4. Attach the UR-V enhanced front panel top side-mounting bracket (part number 1001-0070) to the top of the UR-V front panel (part number 18A0-0456) using the custom thumb screw attached to the bezel.



5. Turn the thumb screw until the bracket is snug to the UR-V front panel as shown below.



The assembly of the side-mounting UR-V front panel is now complete. Refer to the following documents for instructions on attaching the side-mounting UR-V panel.

- GEK-113181: Attaching the UR-V side mounting front panel to a horizontal mount UR series device.

- GEK-113182: Attaching the UR-V side mounting front panel to a vertical mount UR series device.

The completed UR-V side-mounting front panel is shown below.

