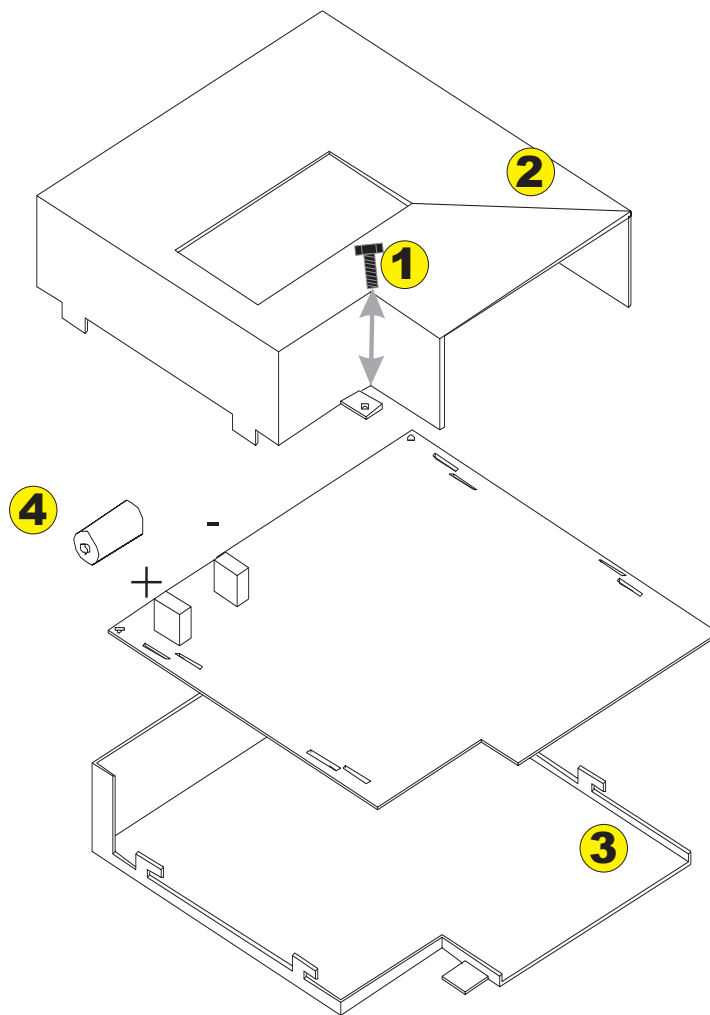




- 1** Unscrew the locking screw (use Philips #1 screwdriver)
- 2** Pull the upper shield (it is a snap on cover)
- 3** Take out the bottom shield by pushing back to unlock from the board
- 4** Cut the tie wrap (or remove the secure cage, use a flat head screwdriver). Replace the battery with **SANYO, CR17335SE** or **VARTA 6238 101 501** or **PANASONIC BR-2/3A (1115-0003)** Use a tie wrap (or place back the cage) to re-secure the battery in place and reassemble the module.

WARNING:

Make sure that the battery polarity is as shown

UR Product line	Battery Change Procedure	LEGEND	▲ TQC STEP - 100% CHECK	● WORK CONTENT	■ VERIFY- 100% CHECK	Rev No.: A2 Rev Date: 09 SEPT 1999	GE GE VERNOVA	FILENAME: Battery	Average Time:
	AUTHORIZATION: Joseph MacNeil								