

MM2 & MM3 to MM300 Retrofits



Replace old MM2 and MM3 Relays with the Multilin™ MM300 Motor Management System

Taking advantage of new technologies and the advanced Multilin thermal model for motor protection, the Multilin MM300 Motor Management Systems offer substantial capabilities, flexibility and control functions, as compared to Multilin MM2 and MM3 relays. In particular, GE's Multilin MM300 Motor Management System devices offer advanced features through the combination of several functions such as advanced communications, automation, control and metering capabilities, all in one device.

The MM300 integrates protection, control, automation, metering, diagnostics, and multiple communication protocols all in a rugged compact device for low voltage motor protection & control applications. Designed for NEMA and IEC Motor Control Centers, the MM300 delivers superior protection and control to extend motor life and maximize process uptime.

Key Benefits

- Full-featured protection for low voltage AC motors
- Advanced automation capabilities for providing customized protection and integrated process control
- Advanced FlexLogic™ reduces requirement for local controllers
- Reduced space requirements through integration of multiple devices
- Enhanced troubleshooting tools including sequence of event records and waveform capture
- Powerful communications including Serial, Ethernet, Profibus, and DeviceNet protocols
- Small form factor and remote display options designed to fit various MCC buckets
- Universal device for all motor power ratings
- No CTs required for less than 5A motor ratings
- Thermistor input to monitor the ambient or motor temperature
- Support for Hand Held Display (HHD) that provides a graphical color local interface allowing local operators to view and change setting files and quickly access relay diagnostic information

Applications

- Low Voltage three phase AC motors
- MCC or stand alone panel mount applications
- Process control and applications requiring Automation or Control i.e. conveyor systems or well recovery pumps
- IEC or NEMA class motors and Motor Control Centers (MCCs)
- System architecture requiring multiple simultaneous communications
- Applications require full-voltage reversing or non-reversing, two-speed, wye-delta open transition, inverter, soft starter or autotransformer motor starting

Protection and Control

- Enhanced Thermal Modeling
- Mechanical Jam & Stalled Rotor
- Undercurrent & Underpower
- Acceleration Time & Current Unbalance
- Ground & Sensitive Ground Fault
- Phase Overvoltage / Undervoltage
- Thermistor & RTD Overtemperature

Automation

- Programmable FlexLogic™ option
- Starter Control & Process Interlocks
- Programmable inputs and outputs
- Undervoltage Auto-restart

Monitoring & Metering

- Metering - current, voltage, power, energy, frequency, RTD & Thermistor
- Oscillography (analog values at 32 samples/cycle and digital states) & Event Recorder (256 events)
- Advanced device health diagnostics

Communications

- Two Wire RS485, RJ45 Ethernet
- Programming Ports - USB, RS485 & Ethernet
- Multiple Protocols (Modbus RTU or TCP/IP, internally or externally powered Profibus, ODVA compliant DeviceNet)

EnerVista™ Software

- Simplify setup and configuration
- Strong document archive/management system
- Strong maintenance and troubleshooting tool



Products Comparison

Featruce Comparison

FEATURE / OPTION	MM3	MM2	MM300
Phase(P) / Auxiliary(X) Undervoltage	X	X	P & X
Underpower	√-Optional	√	√
Undercurrent	√	√	√
Reverse-Phase or Current Unbalance	√	√	√
Incomplete Sequence			√
Thermal Model	√	√	√
RTD Biasing towards Thermal Model			√
Unbalance Biasing towards Thermal Model			√
Overload	√	√	√
Number of Standard Overload Curves	8	8	15
Availability of Custom Overload Curve			
NEMA Compatible Overload Curves	4	4	4 - See Overload Curve Table
Total Number of Standard Overload Curves	12	12	15
Instantaneous Overcurrent, Ground, Neutral, Phase	G/N	G/N	G
Locked Rotor	√	√	√
Time Overcurrent, Ground/ Neutral/Phase	G/N	G/N	G
Power Factor			√
Overvoltage, Neutral/Phase	P	P	P
Voltage Transformer Fuse Failure			√
Phase Reversal			√ - with Expansion Module B
Ground Detector	√	√	√
Starts per hour	√	√	√
Control Power Supply - AC/DC	AC only - 240 V AC Max	AC only - 240 V AC Max	AC - 60 to 300 V AC & DC - 84 V DC to 250 V DC
CT Inputs	250 Amps - w/o Additional CTs	5 or 1 Amp Terminals; direct connection up to 5 A FLA	Combined 1 A / 5 A direct connection up to 5 A FLA
Self-Test Failure Contact	√	√	√
Flash Memory	√	√	√
Contact Inputs - Programmable - up to	10	10	28 or 29 - Based on Order Code (Max) and Starter Type
Contact Inputs - Fixed	6	6	2 Max - Base on Starter Type
Contact Outputs - Fixed	2	2	2 Max - Base on Starter Type
Contact Outputs - Programmable	2	2	16 or 17 - Based on Order Code (Max) and Starter Type
Virtual Inputs			√ - with Flexlogic (Option 3)
Virtual Outputs			√ - with Flexlogic (Option 3)
Display	√	√	√
Keypad	√	√	√
Remote Display	√	Optional	√
Hand Held Display			√ - Optional

FEATURE / OPTION	MM3	MM2	MM300
Thermister Connection	√	√	√
Programmable Logic			√
User Programmable LEDs			√
Digital Counters			√
Digital Elements			√
Analog Outputs	1		
Mechanical Jam	√	√	√
Starts per Hour (for Jogging Starts mainly)		√	√
Time between Starts		√	√
Start Inhibit	√	√	√
Restart Block			√
Acceleration Time	√	√	√
Hot Motor RTD Feedback			√
RTD Temperature Trips			√
Stator RTD Alarm			√
Bearing RTD Alarm			√
RTD Broken Alarm			√
RTD Short/Low Alarm			√
Current - RMS	√	√	√
Voltage 3-ph Reading			√ - Based on Order Code
RTDs			√
Three Phase Active Power	√	√	√
Three Phase Reactive Power			√
Three Phase Apparent Power			√
Three Phase Active Energy	√	√	√
Three Phase Reactive Energy			√
Three Phase Apparent Energy			√
Demand			√
Frequency Display			√
Analog Inputs	1	1	
Event Recorder			256 Events
Motor Historical data	√	√	√
Pre-Trip Values	√	√	√
Learned Motor Parameters	√	√	√
Oscillography - Waveform Capture			√
Datalogger			√
Interface Program	√	√	√
RS-232 Serial Communication			√ - with a DB-9 to RJ-45 Cable
RS-485 Port	√	√	√
Baud Rate	56.6 k MAX	19.2 k MAX	115200 MAX
Modbus TCP/IP			√ - Based on Order Code
Modbus RTU	√	√	√
Profibus Protocol			√ - Based on Order Code
Devicenet Protocol			√ - Based on Order Code
Modbus User Memory Map		√	√
Simple Network Timesync Protocol (SNTP)			√ - Based on Order Code
Number of Start Types		See Starter Type Table	
Undervoltage Auto Restart	√	√	√ - Based on Order Code
Reduced Voltage Starting	√	√	√

Starter Type Comparison

STARTER TYPE	MM3	MM2	MM300
Full Voltage Non-Reversing Starter	√	√	√
Full Voltage Reversing Starter	√	√	√
Two-Speed Starter	√	√	√
Wye - Delta Open Transition Starter	√	√	√
Wye - Delta Closed Transition	√	√	√ - For configuration information, consult regional sales team or factory directly
Inverter Starter - VFD & VSD - Variable Frequency Drives / Variable Speed Drives			√
Soft Starter	√	√	√
Autotransformer Open Transition Starter	√	√	√
Autotransformer Closed Transition Starter	√	√	√
Customer Starter - Provided to match Other Non-popular Starter Types			√ - For configuration information, consult regional sales team or factory directly
Slip Ring Starter	√	√	√ - For configuration information, consult regional sales team or factory directly
Part Winding Starter	√	√	√ - For configuration information, consult regional sales team or factory directly
Duty / Stand-by Starter	√	√	√ - For configuration information, consult regional sales team or factory directly

* Note: With certain Starter Types, the Undervoltage Autorestart feature may not be available in MM300.

For further details on the MM300 Motor Management System, visit GE's web site at GEGridSolutions.com/Protection_Control.htm where you can download the MM300 brochure with complete order codes, the MM300 instruction manual, and details about the EnerVista suite of setup and monitoring software tools.

Overload Curve Comparison

CURVE NUMBERS													
MM2	1	2	3	4	5	6	7	8	Class 10	Class 15	Class 20	Class 30	
MM3	1	2	3	4	5	6	7	8	Class 10	Class 15	Class 20	Class 30	
MM300	1	2	3	4	7	9	12	15	4	6	8	12	

ANSI Device Numbers & Functions

MM3		MM2		MM300	
DEVICE#	FUNCTION	DEVICE#	FUNCTION	DEVICE#	FUNCTION
49/51	Three Phase Overload Protection	49	Overload	27AUX	Undervoltage - Auxiliary Input
46	Phase Unbalance Welded / Open Contactor	46	Phase Unbalance (Single-phase welded/ open contactor)	27	Undervoltage - Three Phase
50G/51G	Ground Fault Trips	50G/51G	Ground Fault	37	Undercurrent/Underpower
48	Stalled Rotor Protection	51R	Locked Rotor/Stalled Rotor	38	Bearing Temperature RTD
	Display kW and kWh	49	Hot Winding (thermistor)	46	Current Unbalance
37	Undercurrent / Underpower	37	Undercurrent/Underpower	47	Voltage Phase Reversal
59	Overvoltage	27P	Undervoltage	49	Thermal Overload
27	Undervoltage	59P	Overvoltage	50G	Ground Instantaneous Overcurrent
				51G	Ground Time Overcurrent
				51R	Locked/Stalled Rotor/Mechanical Jam
				59	Overvoltage - Three Phase
				66	Starts/Hour & Time Between Starts

For a feature comparison of all available GE Protection & Control devices, visit our selector guide at: www.GEGridSolutions.com/multilin/selector

MM2 to MM300 Ordering

MM2	*	*	*	*	MM300 Matching Order Codes
Base Unit	MM2				Basic unit MM300
Mounting	PD				G: Graphical Control Panel with USB
	C				X: No control panel or display
Option 1		1			Suggested order code based on the example: MM300-GEHS-1-C-A-C-C-X-X S: RS485 Modbus RTU (standard) 1: Standard control & event recorder + undervoltage autorestart C: 2 × 10 A Relay form A + 6 × Digital Input 60 – 300 VAC A: 3-phase current and thermal O/L, undercurrent, single phase underpower (18 inputs total) Note: An analog input option is not available with MM300
			2		Suggested order code for both examples: MM300-GEHS-1-C-A-C-X-X-X S: RS485 Modbus RTU (standard) 1: Standard control & event recorder + undervoltage autorestart C: 2 × 10 A Relay form A + 6 × Digital Input 60 – 300 VAC A: 3-phase current and thermal O/L, undercurrent, single phase underpower (12 inputs total) Note: An analog input option is not available with MM300
Control Power		120	120	120 V AC Control Voltage	H: 60 – 300 - VAC (80 – 250 VDC)
		240	240	240 V AC Control Voltage	H: 60 – 300 - VAC (80 – 250 VDC)

Notes: If **MOD 603** - ESD (Emergency Shut Down Relay) is used in the MM2, then the MM300 Order Code should include Flexlogic (option 3), and Expansion Modules D and E. Other MM2 and MM3 MODs may be available for MM300 units. Please contact the factory for more information.

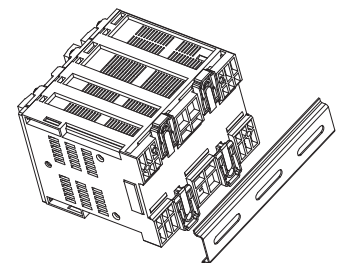
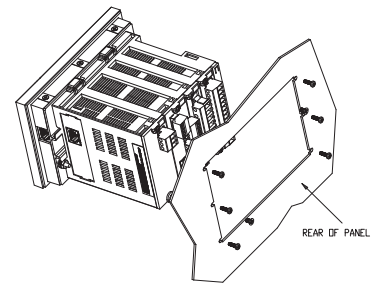
Sample Order Codes

MM2 ORDER CODE	MM300 ORDER CODE
MM2-C-1-0-120/240 (14 inputs)	MM300-XEHS-1-C-A-C-C-X-X
MM2-C-0-2-120/240 (8 inputs)	MM300-XEHS-1-C-A-C-X-X-X
MM2-PD-1-2-120/240 (16 inputs)	MM300-GEHS-1-C-A-C-C-X-X

The MM300 can be mounted on a standard panel mount or DIN rail mount (or screw mount for high vibration environments). When replacing an MM2 unit, a panel mount is suggested.

MM2 Option Comparison

	STANDARD	OPTION 1 ADDS	OPTION 2 ADDS
Protection & Control	OVERLOAD (49/51) PHASE UNBALANCE (46) WELDED/OPEN CONTACTOR	UNDERVOLTAGE AUTO RESTART	GROUND FAULT (50G/51G), RAPID TRIP LOCKED/STALLED ROTOR (48) OVERTEMPERATURE THERMISTOR (49) UNDERCURRENT/UNDERPOWER (37) OVERVOLTAGE (59)/UNDERVOLTAGE (27)
Inputs	4 Control 2 Programmable	8 Programmable 1 Analog	2 Control Thermistor Input Single-phase voltage input for kW and kWh
Relays Mounting Configurations	Contactors control (A) Chassis Mount	Auxiliary 1 and 2 Chassis Mount	Contactors control (B) Chassis Mount
	Panel mount with display available when both options are ordered		



MM3 to MM300 Ordering

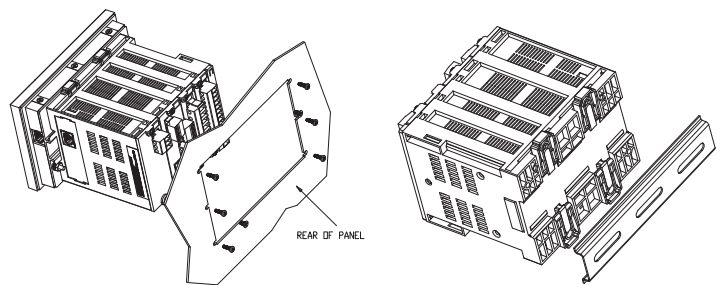
	MM3	*	*	*	*	MM300 Matching Order Codes
Base Unit	MM3					MM300
Option 1	1					<p>Suggested order code based on the example: MM300-GEHS-S-C-A-C-E-X (Any MM300 with one Expansion Module C meets all input requirements.) C: 2 × 10 A Relay form A + 6 × Digital Input 60 – 300 VAC</p> <p>Note: An analog input option is not available with the MM300</p>
Option 2	2					<p>Suggested order code based on the example: MM300-XEHS-S-C-A-C-E-X (Any MM300 with three Expansion Module C options meets all input requirements.) C: 2 × 10 A Relay form A + 6 × Digital Input 60 – 300 VAC</p> <p>Note: An analog input option is not available with the MM300</p>
				E		<p>E: ESD (Emergency Shut Down) Relay ESD is used to determine whether a STOP is due to an Emergency. The ESD relay can only be energized and de-energized via terminals 34 & 35.</p> <p>The MM3 determines an ESD stop by monitoring the status of the ESD relay and the motor contactors via feedback into the Contactor A Status and Contactor B Status terminals. If either of the motor contactors drop out at the same time as the ESD de-energizes, an ESD stop occurs and the MM3 displays the message "ESD STOP". The ESD Output can be set as "Latched" or "Unlatched".</p> <p>In MM300, output latching is achieved through Flexlogic programming. The MM300 Order Code should include Flexlogic (option 3), and Expansion Modules D and E. For example: MM300-GEHS-3-C-A-C-C-E-D 3: Standard control & event recorder + undervoltage autorestart + waveform capture & datalogger + FlexLogic™ D: 4 × 10A form-C relays (Expansion Slot C) E: 2 × 10A form-A relays and six (6) 20 to 60V DC digital Inputs (Expansion Slot D)</p> <p>Note: An analog input option is not available with the MM300</p>
				A		<p>A: Auxiliary 2 Relay Example: MM3-1-A-W-240</p> <p>The AUX 2 relay can be internally energized by the MM3, or externally energized by applying a +24 V DC signal to these terminals. Correct polarity is required. In an MM300, there is no direct way to energize an output relay by applying 24 V DC Voltage. Instead this is achieved by using a DC Input whose closure results in closing an output relay.</p> <p>Suggested order codes based on the example: MM300-GEHS-S-C-A-C-C-E-D If AUX2 Relay is externally operated MM300-GEHS-S-C-A-C-C-D-X If AUX2 Relay is internally operated For an external wet (24 V DC) Aux 2 Relay, use Expansion Module E. If the Aux 2 is internally operated (by the MM3 CPU), Expansion Module D is adequate.</p> <p>Note: An analog input option is not available with the MM300</p>
Display				W		G: Graphical Control Panel with USB
				N		X: No control panel
Control Power		120	20 VAC Control Voltage			H: 60 – 300 – VAC (80 – 250 VDC)
		240	240 VAC Control Voltage			H: 60 – 300 – VAC (80 – 250 VDC)

Notes: The MM3 the Maximum AC Voltage that can be applied to Input / Output Modules is 380 V AC; In MM300 this limit is 300 V AC.

The MM3 does not have CT Inputs. Instead it sniffs Motor Power Supply through its built-in CT Module. The MM3 CT Module can "sniff" the motor full load amperage up to a maximum of 250 Amps. Therefore, when MM3 is replaced with MM300s, CTs also need to be introduced into the system.

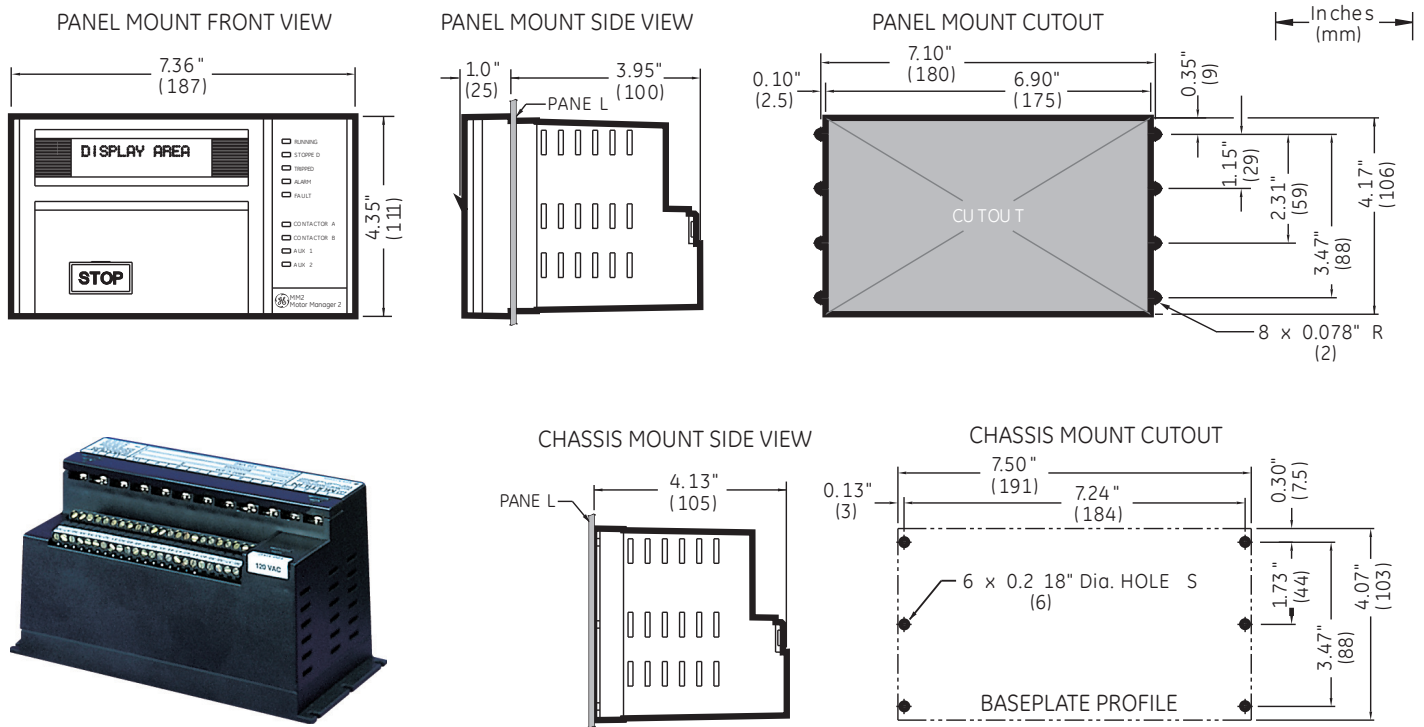
MM2 and MM3 MODs may be available for MM300 units. Please contact the factory for more information.

The MM300 can be mounted on a standard panel mount or DIN rail mount (or screw mount for high vibration environments). When replacing an MM3 unit, a DIN rail mount is suggested.



MM2 Dimensions & Mounting

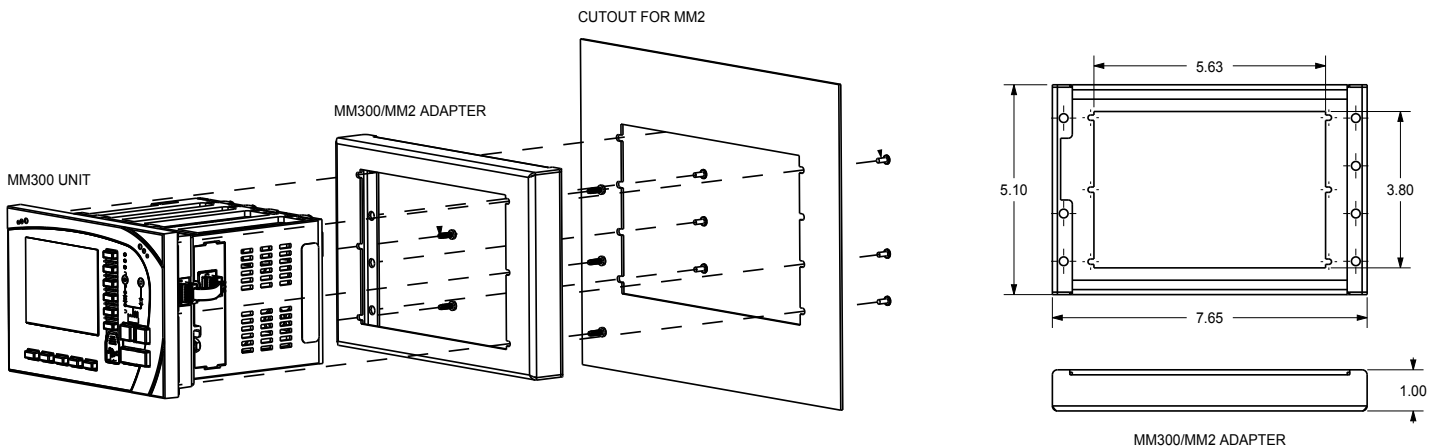
The MM2 is a stand-alone unit with different dimensions for the panel mount and chassis mount options.

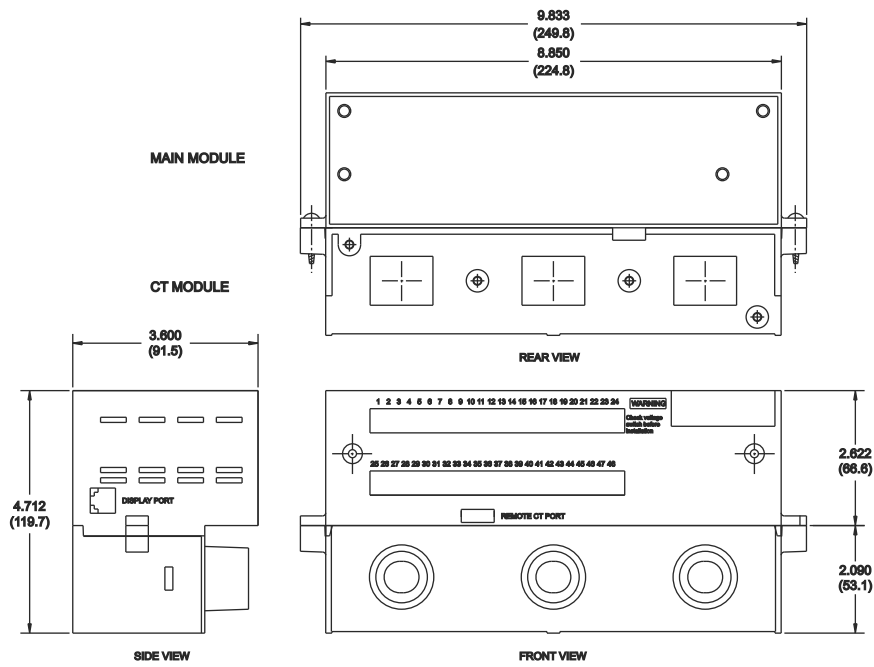


The CHASSIS MOUNT version is a black box which is mounted inside the motor control center (MCC).

MM2 to MM300 Adapter Plate

An MM2 to MM300 adapter plate for panel mounting is available for MM300 retrofit. Part number: 18M9-0065

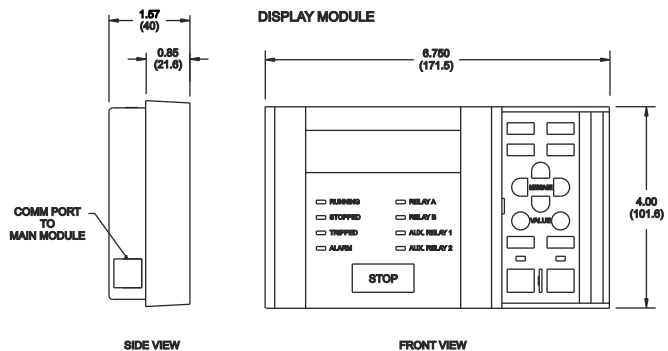
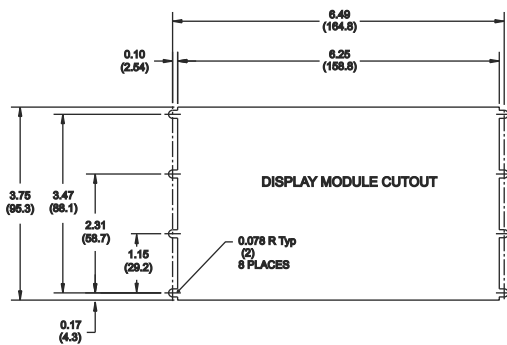
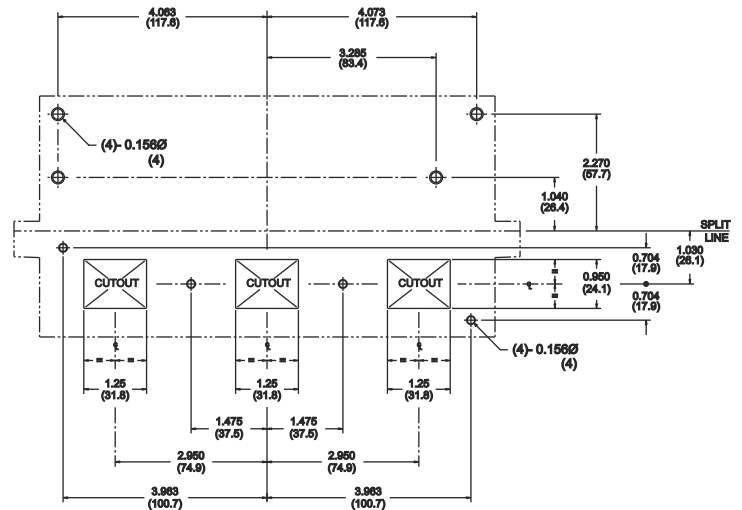




MM3 Dimensions & Mounting

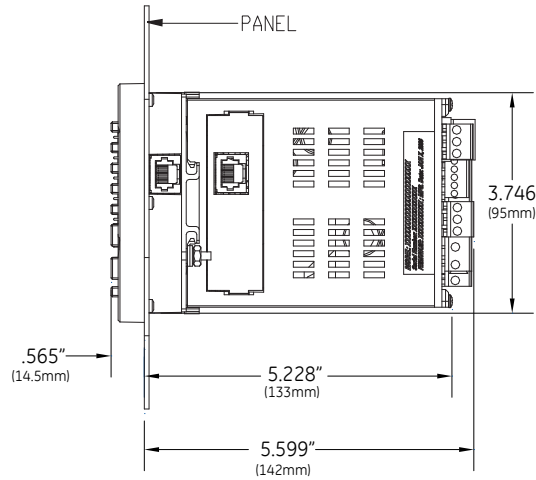
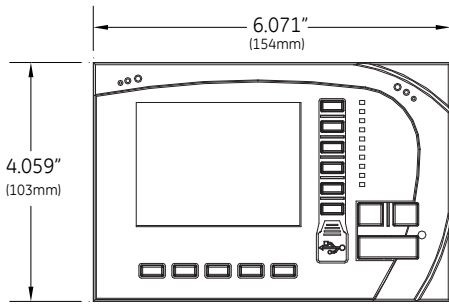
The MM3 stand-alone unit usually sits on its CT Module. When the MM3 is mounted on a standing plate, the CT Module generally stands below it.

The optional display unit (option W) is mounted separately.



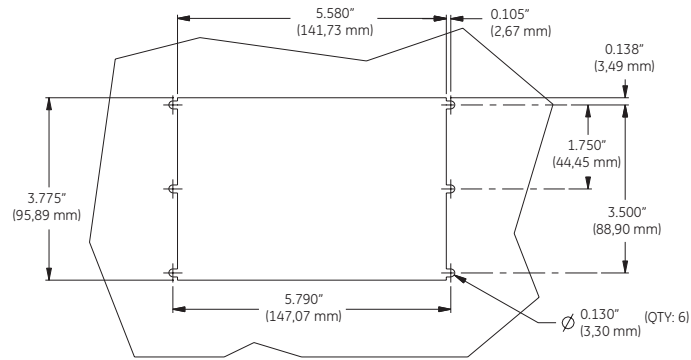
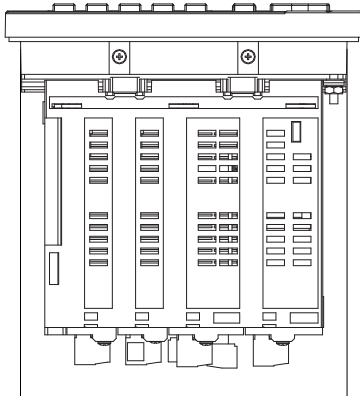
MM300 Dimensions & Mounting

MM300 Panel Mount

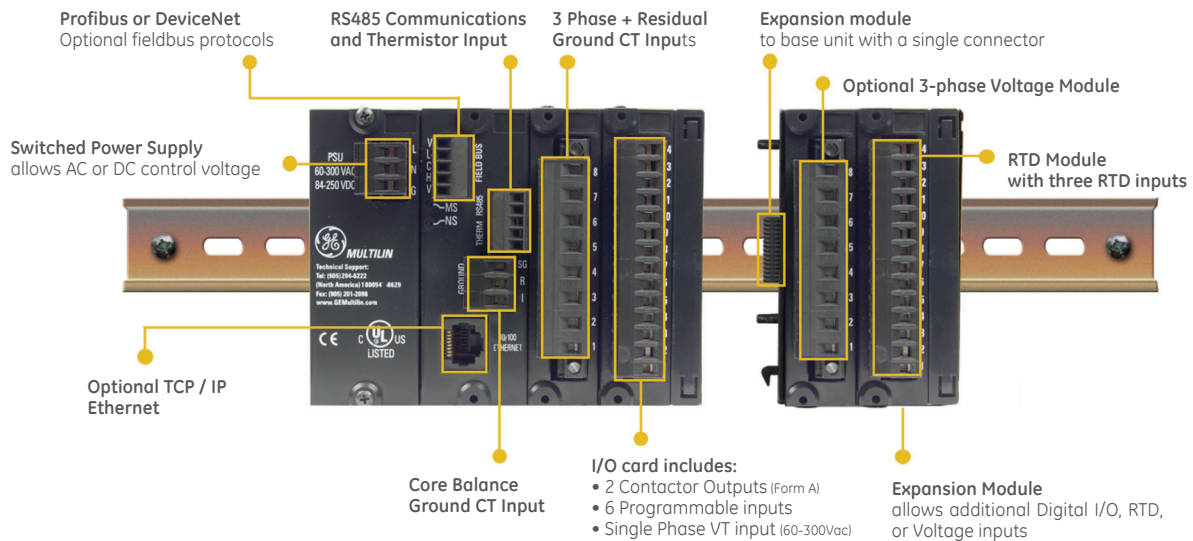


To replace an MM2, an MM300 panel mount is suggested. An MM2 to MM300 adaptor plate is available:

18M9-0065: MM2 to MM300 Adaptor plate



MM300 DIN Rail Mount

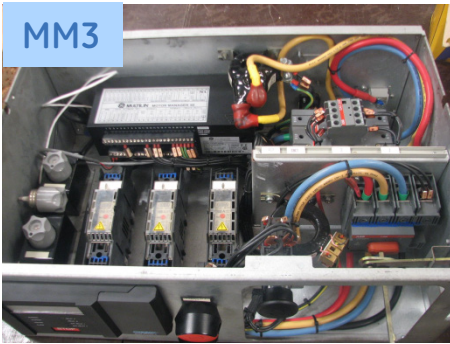


To replace an MM3, an MM300 DIN rail mount is suggested. The DIN rail mount configuration requires a longer Connector cable, available in 3 ft. or 6ft. lengths:

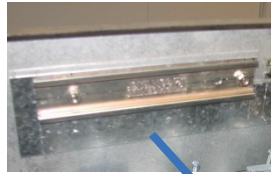
0804-0169: MM300 3 ft. Connector Cable

0804-0172: MM300 6 ft. Connector Cable

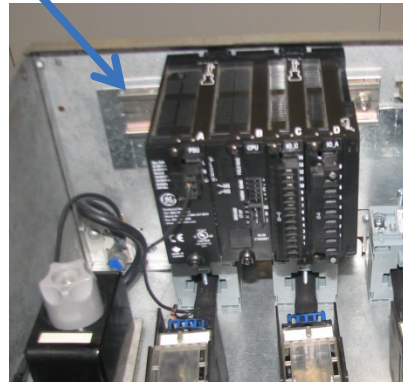
MM3 to MM300 Retrofit Example



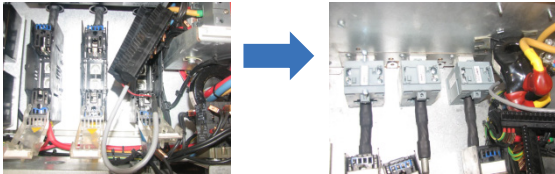
Once the MM3 unit is removed, a supporting plate is installed in the chassis using the existing MM3 mounting holes. A DIN rail is then installed to support the MM300



The new MM300 unit is mounted on the DIN rail. No new holes are required in the chassis.



New external CTs are installed in the conductor assembly, replacing the built-in MM3 CTs.



The MM300 graphic display is mounted in the existing MM3 display cutout. A blanking plate adjusts the cutout size.



The retrofit MM300 awaits electrical connection.

- No modifications or new holes in chassis
- No changes to the terminal BUS connections and outgoing feeder



Terminal Mappings MM2 to MM300

MM2 TERMINAL TYPE	MM2 #	MM2 TERMINAL NAME	MM300 EQUIVALENT TERMINAL	MM300 TERMINAL LOCATION
Phase CT Inputs	MM300 Terminal Location	Phase A - 5 Amps CT Input	D1	IO_A - CT Input Module
	2	Phase A - 1 Amp CT Input	D1	
	3	Phase A - CT Common	D2	
	4	Phase B- 5 Amps CT Input	D3	
	5	Phase B- 1 Amp CT Input	D3	
	6	Phase B - CT Common	D4	
	7	Phase C - 5 Amps CT Input	D5	
	8	Phase C - 1 Amp CT Input	D5	
	9	Phase C - CT Common	D6	
Zero sequence Ground Fault CTs	10	5 Amps Ground CT Input	N/A - Not Available in MM300	N/A
	11	50 : 0.025 Sensitive Ground CT Input	I - CBCT Terminals	CPU
	12	Ground CT Common (Non-Polarity Side)	R - Do Not Ground this Terminal, if a CBCT is used	CPU
Grounding	13	Safety Ground	Power Supply Ground Terminal	Power Supply Module
	14	Surge Ground	SG - Surge Ground Terminal	CPU Module
Voltage Input	15	Polarity Side of the VT Connection	C13 - Polarity Side of the AC Voltage Connection - (LIVE)	FIRST IO_C Module
	16	Non-polarity Side of the VT Connection	C12 - Non-Polarity Side of the AC Voltage Connection - (NEUTRAL)	FIRST IO_C Module
Thermister Connection	17	Thermister +	Thermister +	CPU
	18	Thermister -	Thermister -	
Analogue Input	19	Analogue Input - Positive Terminal	N/A	Not Available in MM300
	20	Analogue Input - Negative Terminal	N/A	
Analogue Input	21	24 V DC Supply - Positive	N/A	Not directly available. Can be configured with Expansion module E and Flexlogic (Option3)
	22	24 V DC Supply - Negative	N/A	
Programmable Relay - 02	23	Normally Closed Output Relay Contact of Programmable Relay - 02	F7	IO_D Module - Contact Output 3
	24	Common Leg of the programmable Relay - 02	F8	
	25	Normally Open Output Relay Contact of Programmable Relay - 02	F9	
Programmable Relay - 01	26	FIRST Normally Closed Output Relay Contact of Programmable Relay - 01	F1	IO_D Module - Contact Output 1
	27	Common Leg of the FIRST Output Relay of Programmable Relay - 01	F2	
	28	FIRST Normally Open Output Relay Contact of Programmable Relay - 01	F3	IO_D Module - Contact Output 2
	29	SECOND Normally Closed Output Relay Contact of Programmable Relay - 01	F4	
	30	Common Leg of the SECOND Output Relay of Programmable Relay - 01	F5	
	31	SECOND Normally Open Output Relay Contact of Programmable Relay - 01	F6	
Contactor B	32	Live Terminal of the Contactor B Coil	C4	FIRST IO_C Module
	33	Neutral Terminal of the Contactor B Coil	C3	
Contactor A	34	Live Terminal of the Contactor A Coil	C2	FIRST IO_C Module
	35	Neutral Terminal of the Contactor A Coil	C1	
Control Power	36	Control Power Supply - Live	Live Connection to the Power Supply	Power Supply Module
	37	Control Power Supply - Neutral	Neutral Connection to the Power Supply	
ModBus Connection Terminals	38	RS485 Connection - Shield	Shield Connection	RS-485 ModBus Connection CPU
	39	RS485 Connection - Positive Wire	(+) - Terminal	
	40	RS485 Connection - Negative Wire	(-) - Terminal	
Programmable Switch Inputs / Interlocks	41	Interlock - 01	E5	Second IO_C Module
	42	Interlock - 02	E6	
	43	Interlock - 03	E7	
	44	Interlock - 04	E8	
	45	Interlock - 05	E9	
	46	Interlock - 06	E10	Third IO_C Module
	47	Interlock - 07	G6	
	48	Interlock - 08	G7	
	49	Interlock - 09	G8	
	50	Interlock - 10	G9	

Terminal Mappings MM2 to MM300 (Cont'd)

MM2 TERMINAL TYPE	MM2 #	MM2 TERMINAL NAME	MM300 EQUIVALENT TERMINAL	MM300 TERMINAL LOCATION
Fixed Switch Inputs	51	STOP Input	10	First IO_Module
	52	START A	C9	
	53	START B	C8	
	54	Isolator Status	C7	
	55	Contactora A - Status	C5	
	56	Contactora B - Status	C6	
	57	Switch Common	C13 - Polarity Side of the AC Voltage Connection - (LIVE)	
	58	Switch Common	C13 - Polarity Side of the AC Voltage Connection - (LIVE)	

Note: Equivalent terminals are based on the following MM300 order code: **MM300-G-E-H-S-3-C-A-C-D-C-E**

Terminal Mappings MM3 to MM300

MM3 TERMINAL TYPE	MM3 #	MM3 TERMINAL NAME	MM300 EQUIVALENT TERMINAL	MM300 TERMINAL LOCATION	
Interlocks	1	Interlock - Input - 01	E5	SECOND IO_C Module	
	2	Interlock - Input - 02	E6		
	3	Interlock - Input - 03	E7		
	4	Interlock - Input - 04	E8		
	5	Interlock - Input - 05	E9		
	6	Interlock - Input - 06	E10		
	Fixed Switch Inputs	7	Interlock - Input - 07	G5	THIRD IO_C Module
		8	Interlock - Input - 08	G6	
		9	Interlock - Input - 09	G7	
		10	Interlock - Input - 10	G8	
Thermister Connection	11	Stop	C10	FIRST IO_C Module	
	12	Start A	C9		
	13	Start B	C8		
	14	Isolator Status	C7		
	15	Contactora A Status	C5		
	16	Contactora B Status	C6		
Zero Sequence Sensitive Ground CT Connection	17	Thermister +	Thermister +	CPU	
	18	Thermister -	Thermister -	CPU	
Control Power	19	Polarity Side Terminal - Zero Sequence Sensitive Ground CT Connection	I	CPU	
	20	Non-Polarity Side Terminal - Zero Sequence Sensitive Ground CT Connection	R - Do Not Ground this Terminal, if a CBCT is used	CPU	
Control Power	21	Earth Safety	Ground Terminal of the PSU	Power Supply Module	
Control Power	22	Earth Surge	Ground Terminal of the PSU		
Control Power	23	Control Power Supply - Neutral	Neutral Connection to the Power Supply		
Control Power	24	Control Power Supply - Live	Live Connection to the Power Supply		
ModBus Connection Terminals	25	RS485 Connection - Positive Wire	(+) - Terminal	RS-485 ModBus Connection CPU	
	26	RS485 Connection - Negative Wire	(-) - Terminal		
	27	RS485 Connection - Shield	Shield Connection		
Analogue Input	28	Analogue Input - Positive Terminal	N/A	Not available in MM300	
	29	Analogue Input - Negative Terminal	N/A		
	30	Analogue Input - Shield	N/A		
Analogue Output	31	Analogue Output - Positive Terminal	N/A	Not available in MM300	
	32	Analogue Output - Negative Terminal	N/A		
	33	Analogue Output - Shield	N/A		
Programmable Relay - 02 - External Coil	34	24 V DC Supply - Positive	N/A	Not available in MM300	
	35	24 V DC Supply - Negative	N/A		

Terminal Mappings MM3 to MM300 (Cont'd)

MM3 TERMINAL TYPE	MM3 #	MM3 TERMINAL NAME	MM300 EQUIVALENT TERMINAL	MM300 TERMINAL LOCATION
Programmable Relay - 02	36	Normally Closed Output Relay Contact of Programmable Relay - 02	F5	IO_D Module - Normally Closed Output Relay Contact of Contact Output 2
	37	Normally Closed Output Relay Contact of Programmable Relay - 02	F6	
	38	Normally Open Output Relay Contact of Programmable Relay - 02	F5	IO_D Module - Normally Open Output Relay Contact of Contact Output 2
	39	Normally Open Output Relay Contact of Programmable Relay - 02	F4	
Programmable Relay - 01	40	Normally Closed Output Relay Contact of Programmable Relay - 02	F8	IO_D Module - Normally Closed Output Relay Contact of Contact Output 2
	41	Normally Closed Output Relay Contact of Programmable Relay - 02	F9	
	42	Normally Open Output Relay Contact of Programmable Relay - 02	F8	IO_D Module - Normally Open Output Relay Contact of Contact Output 2
	43	Normally Open Output Relay Contact of Programmable Relay - 02	F7	
Contact Output - 01	44	Live Terminal of the Contactor B Coil	C4	FIRST IO_C Module
	45	Neutral Terminal of the Contactor B Coil	C3	
Contact Output - 02	46	Live Terminal of the Contactor A Coil	C2	FIRST IO_C Module
	47	Neutral Terminal of the Contactor A Coil	C1	
Control Power	48	Safety Ground Terminal	Ground Terminal of the PSU	Power Supply Module

Note: Equivalent terminals are based on the following MM300 order code : **MM300-G-E-H-S-3-C-A-C-D-C-E**

GE's Projects and Professional Service

GE has developed a Professional Services Process . The process is comprehensive, application specific, and includes customer collaboration for successful project implementation. GE's Professional Services Process is based on a common set of building blocks, utilized and tailored for each customer's unique communication network requirements. While GE uses well documented and repeatable processes, we realize that flexibility is also key to accommodate our customer's specific requirements and needs unique to their environment.

Dedicated Project Management

GE assigns a project manager at the beginning of each project to lead the team throughout the project lifecycle. The project manager acts as an extension of the customer's team to coordinate and drive all aspects of the project to a successful outcome.

Global Capabilities

GE's dedicated engineering teams are located in regions around the world and bring a wealth of international experience to every project. Customers benefit from GE's local systems subject matter experts who drive compliance with regional/local requirements ensuring our customers business and technical objectives are met. GE has an excellent track record in planning, executing and delivering a broad range of projects. GE's systems subject matter experts work in state-of-the-art facilities that include design, research and development, manufacturing and testing capabilities. Customer are supported with 24/7 field and application support.

Professional Services Offerings and Activities

Conventional Control Systems <ul style="list-style-type: none"> • Packaged Solutions • Protection Panels Projects • RTU Centric Panel Engineering 	<ul style="list-style-type: none"> • Standard pre-designed protection and RTU panels • Design to specification protection and control panels • Legacy retrofit solutions • Protection and Control System design • Drop in Control House
Digital Control Systems <ul style="list-style-type: none"> • Substation Automation Engineering Substation Automation Projects • Integrated Energy Management Systems • Microgrids 	<ul style="list-style-type: none"> • Automation and Protection project design and build • Local HMI through complex substation SCADA Solutions • WAMS / Synchrophasers Implementation • Integrated Energy Monitoring Systems implementation and custom applications • RTU upgrade engineering
Technical Expertise	<ul style="list-style-type: none"> • Power system studies • System setting studies • Real Time Digital Simulation and modelling • Complex system design (Fast Load Shedding, Remedial Action Schemes, Synchrophasor and Microgrid Project Design) • NERC Compliance Support • Modified field drawings • Setting and configuration • Monitoring & Diagnostic, Process Bus Consulting Services
Technical Services	<ul style="list-style-type: none"> • Training • Commissioning & Field Service • Maintenance Contracts • Life Cycle Management Services • Designed, build and tested in house with customer settings if needed

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