



# UR Family

## UR Horizontal Chassis Improvements

Publication Number: GET-20118  
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This document outlines the differences between the legacy UR relay horizontal chassis and the new improvements implemented. These changes apply to UR product chassis with Enhanced Front Panel or Graphical Front Panel. It does not apply to chassis used on UR Horizontal basic front panel models, or UR Vertical Chassis.

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### Statement

The following improvements have been applied to the UR relay horizontal chassis. None of these changes affect fit, form, or function. They were implemented to improve structural stability and meet higher vibration requirements. The new chassis improvements were introduced in production in January, 2025.

- 1. Top and bottom forming added**

Forming was added to the top and bottom of the chassis to improve structural strength and stability.

**Figure 1 Top of UR chassis – Original**



**Figure 2 Top of UR chassis – Improved with forming**



Figure 3 Bottom of UR Chassis – Original



Figure 4 Bottom of UR Chassis – Improved with forming

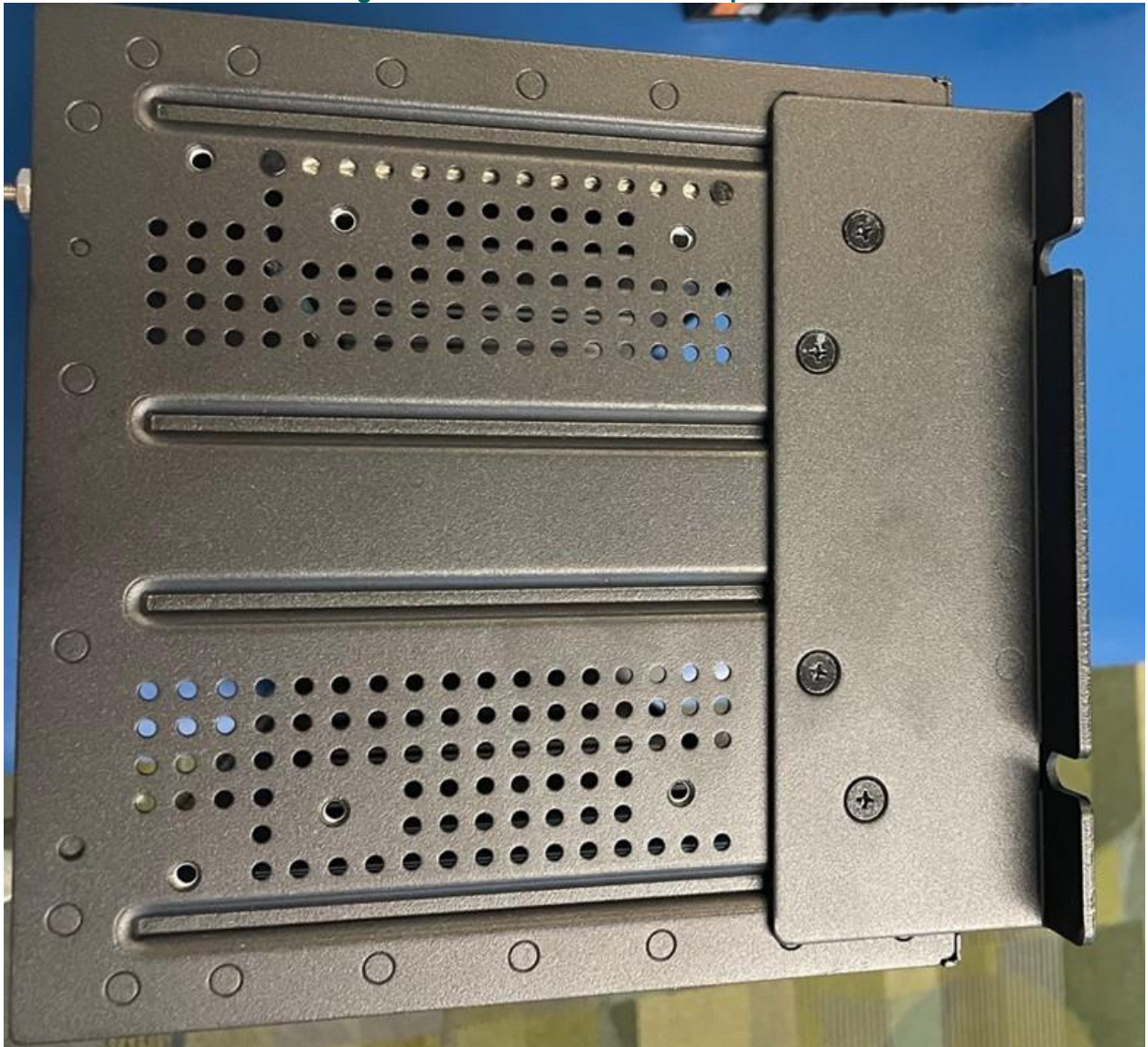


- LASER Welding replaced with a staking process**  
Spot welding was replaced with a highly consistent staking process, which provides greater strength than welding.

**Figure 5 Side of UR chassis – Original**



Figure 6 Side of UR chassis – Improved



3. **Additional bend added to both inside walls**

An additional bend was introduced on both inside walls of the chassis to further enhance rigidity and stability.

**Figure 7 Inside wall of UR chassis**



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## For further assistance

For product support, contact the information and call center as follows:

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