

KEY BENEFITS

- Save up to 50% in protection & control labor costs
- Eliminate majority of copper wiring to better utilize resources for the design, building, commissioning and maintenance of power system protection and control
- Robust and simple architecture for deploying IEC 61850 process bus
- Extremely rugged hardened switchyard interface is suitable for harsh environments without requiring specialized enclosures
- Built as an extension of the Universal Relay (UR) family
 of products, is available for a wide array of protection
 applications ranging from generation, to transmission and
 distribution systems
- Completely secure against cyber security threats
- Improves employee safety by limiting the number of highenergy signals in the control building

APPLICATIONS

- Retrofit and greenfield installations for power generation, transmission and distribution systems
- Generator protection
- Transformer protection
- Transmission Line protection
- Bus protection
- · Feeder protection

- Motor protection
- Capacitor bank protection
- Wide area network protection
- Distributed bay control
- · Digital fault & sequence of event recording
- Substation automation
- Air-insulated and GIS stations

FEATURES

Protection and Control

- Supported by the Universal Relay UR family of products covering most protection applications
- Dual-source architecture for maximum reliability
- Internally wetted contacts for binary status inputs
- High speed trip-rated solid state relay outputs
- Universal DC transducer inputs for RTDs, potentiometer, DC voltage or DC milliamps

Communications

- IEC 61850 9-2 Sampled Values
- IEC 61850 8-1 GOOSE
- 100 Base-BX bi-direction fiber optic Ethernet channels

Installation

- Copper interfaces using MIL-STD-38999 connectors designed to prevent incorrect installation
- Rugged outdoor fiber optic cables delivered pre-terminated to length and includes DC power wiring
- No configuration required in the switchyard
- Rack-mounted Cross Connect Panels provide dedicated point-to-point passive connections between devices
- Rack-mounted Cross Connect Panels distribute DC power to switchyard devices



An Industrial Revolution for Protection & Control

The HardFiber Process Bus System represents a true breakthrough in the installation and ownership of protection and control systems, by reducing the overall labor required for substation design, construction, and testing. This innovative solution addresses the three key issues driving the labor required for protection and control design, construction and testing:

- Every substation is unique making design and drafting a one-off solution for every station
- Miles of copper wires needs to be pulled, spliced and terminated
- Time consuming testing and troubleshooting of thousands of connections must be performed by skilled personnel

The HardFiber System was designed to address these challenges and reduce the

overall labor associated with the tasks of designing, documenting, installing and testing protection and control systems. By specifically targeting copper wiring and all of the labor it requires, the HardFiber System allows for greater utilization and optimization of resources with the ultimate goal of reducing the Total Life Cost (TLC) for protection & control.

Key Benefits of the HardFiber System

The underlying driver for the HardFiber System is the reduction of Total Life Costs of protection and control through labor and resource optimization. This optimization is achieved by replacing individual, laborintensive, individually terminated copper wires with standardized physical interfaces and open digital communications

- Reduces up to 50% of labor for protection & control
- Replaces extensive copper wiring with pre-terminated copper and fiber cables

- Reduces specialized on-site labor by shifting spending to readily available materials
- Improves employee safety by leaving potentially dangerous high-energy signals in the switchyard
- Reduces the chances for operational mistakes made during isolation and restoration for routine maintenance
- Built on the Universal Relay (UR) family, allowing for fast transition into most protection and control applications including:
 - Generator protection
 - Transformer protection
 - · Transmission Line protection
 - · Bus protection
 - · Feeder protection
 - Motor Protection
 - Capacitor Bank protection
 - Wide-Area network protection

Save Up To 50% Of Your Protection & Control Labor...

Traditional Substation

Materials

- Relays
- Copper Cabling
- Terminal Blocks
- Test Switches
- Misc. Materials

Labor

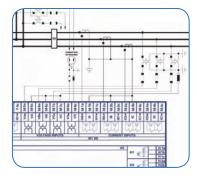
- Head Office Engineering and Drafting
- Construction & Installation
- Commissioning and Testing
- On-going Maintenance

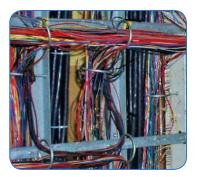












Traditional substation designs require large amounts of skilled labor to create engineering drawings, pull and terminate miles of copper cables, and test and troubleshoot thousands of connections.

The Challenges of Copper Wiring

With the introduction and progression of microprocessor-based protection and control devices, there has been the continued integration of discrete functions into a single device. This integration has delivered cost savings in terms of materials, but the installation uses the same labor-intensive technology dating back to electromechanical relays.

Copper wiring is installed in a substation to integrate the protection and control devices by providing a set of signal paths to move raw information, in the form of analog currents and voltages, representing the status of and controlling the operation of the primary power system. These copper wires have an extremely low signal density, and the installation details are highly dependent on each specific application.

The process of designing, installing and testing all of these copper connections is exceedingly labor-intensive, with most of

the labor requirements being the on-site labor. This labor is almost exclusively manual, with very little opportunity of automation or optimization. The end result is a very labor-intensive and error-prone process that adds significant time and cost to every project and makes long-term maintenance and changes difficult to implement.



Many connections need to be made in each apparatus in the high voltage equipment switchvard



Extensive amounts of copper cables need to be distributed from each switchyard apparatus back to the control house



Thousands of terminations need to be connected and tested for each protection and control device found in the control house

Designing... Documenting... Installing... Testing...

HardFiber Substation

Materials

- Relays
- Cabling
- Patch Panel



Labor

- Head Office Engineering and Drafting
- Construction & Installation
- Commissioning and Testing
- On-going Maintenance

CUT P&C LABOR 50%











The HardFiber System replaces labor-intensive processes with quick installation, off-the-shelf equipment and made-to-order cables.

Brick - Hardened Switchyard Interface

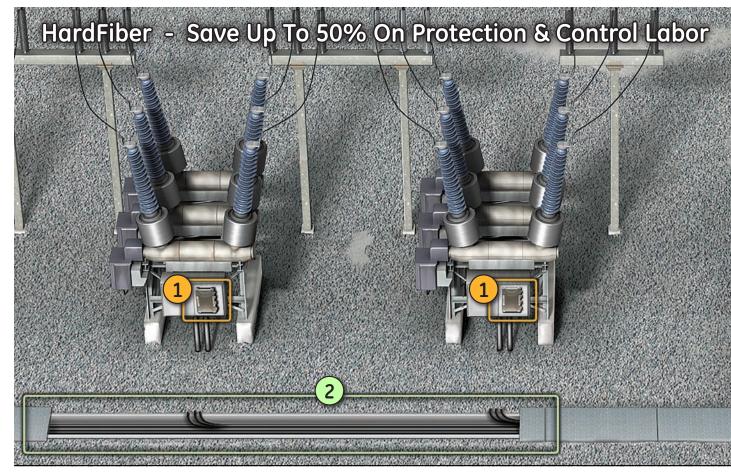
- Performs all measurement and control for primary apparatus
- Suitable for outdoor installation IP-66, -40°C to 85°C
- Error-proof copper and fiber installation via standard connectors



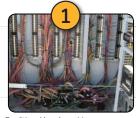
Outdoor Fiber Cables

- Point-to-point fiber communications and fused power supply
- Cut to length, pre-terminated cables require no field splicing
- Extremely rugged: run in cable trays, pull through conduits, direct bury





Before



- Low density copper needs 1000s of terminations
- Manual, one-by-one installation by highly skilled workers



- Traditional cable trenches
- Outdoor cables carry copper wires to control building
- Miles of copper wire throughout a typical switchyard

Traditional breaker wiring

After HardFiber



All copper wiring ends at the Brick

- Eliminate 33% of breaker terminations
- Easy replacement of Bricks reduces maintenance



Outdoor fiber cable replaces copper wiring in trenches

- Reduce copper cabling needed by 40%
- Pre-terminated fiber cables ensure high quality

Cross Connect Panel

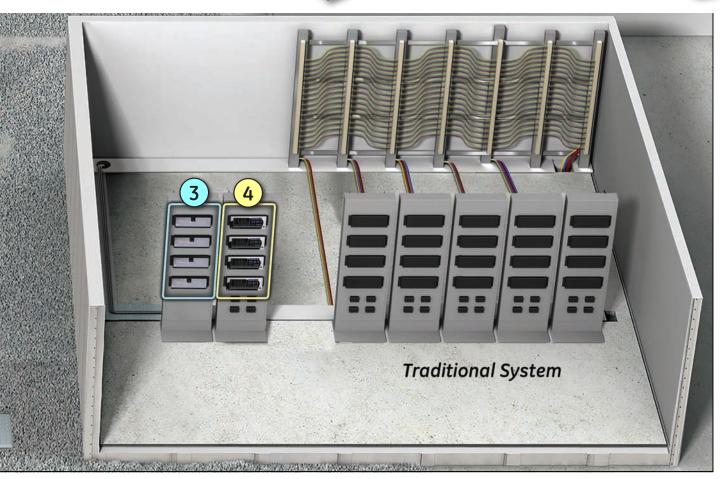
- Breaks out fiber communication channels from Bricks and devices
- Mapping is 'hard-fibered' using simple patch cord connections
- No firmware, settings, or maintenance

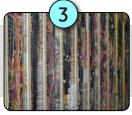


Universal Relay IEC 61850 Process Card

- Communications interface between the relay and up to 8 Bricks
- Communicates with Bricks to operate primary power systems apparatus
- Secure real-time system health monitoring

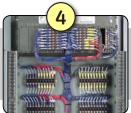




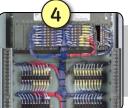


Thousands of individual copper wires

- Thousands of hand wired terminations into a rack
- · Labor-intensive using specialized



Labor-intensive copper wiring on relay panels



• Power system protection behaves

• Thousands of connections to

extended testing

protection and control devices

• Manual wiring prone to errors and





Fiber cross connect panels replace copper terminations

- Eliminate 90% of control building terminations
- Fewer high energy signals improve employee safety



Only fiber connections at the relay via the UR IEC 61850 Process Card

What is IEC 61850 Process Bus?

Process Bus is a term used to describe a protection and control system that uses a digital communications architecture to carry information between the switchyard and protection and control devices in the control building. This information consists of sampled values, equipment status and output commands. IEC 61850 is the international standard that defines the specific communication protocol for Process Bus implementations used for protection and control applications.

HardFiber Process Bus System

The HardFiber System is a KEMA tested IEC 61850 Process Bus Solution that allows the mapping of measurements made in the switchyard to protection relays located in the control house using secure communications. The HardFiber System addresses the key technical and logistic challenges affecting the labor required for substation design, construction and maintenance. This unique system provides a total labor saving solution and yet still adheres to the practices used today for protective relaying and control.

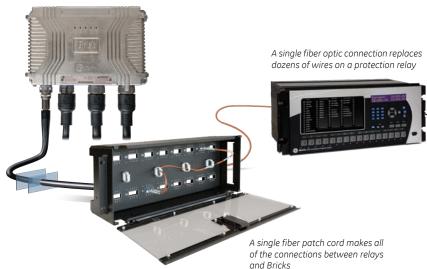
Adhering to existing practices:

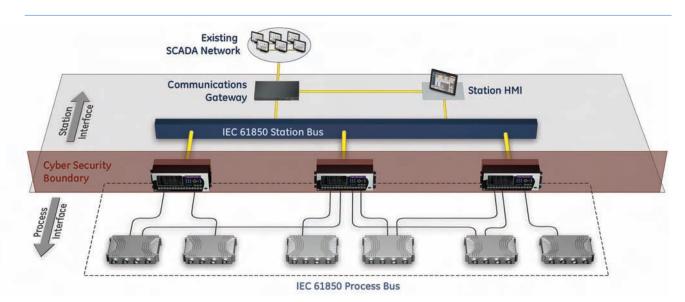
- Providing a complete system with all the necessary components for measurement, control, and protection
- Covering all utility substation protection applications
- Being understood and deployed by the current utility workforce

Added benefits:

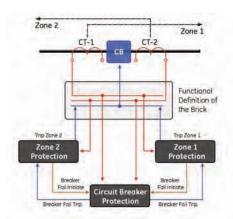
- Reduce dedicated on-site labor with pre-fabricated material to reduce costs
- Is practical to commission and maintain
- Is as reliable as existing protection and control systems
- Uses an open IEC 61850 Process Bus architecture that can supports multivender applications
- Is scalable and can be integrated into existing substation designs

Copper connections from apparatus are made directly to Bricks and end in the switchyard





The HardFiber System uses IEC 61850 to communicate measurements and commands between Bricks and relays in the control building over dedicated point-to-point fiber optic connections that avoids cyber-security issues altogether.



Each Brick transmits measurements and accepts controls from up to 4 separate protection and control devices.

System Architecture

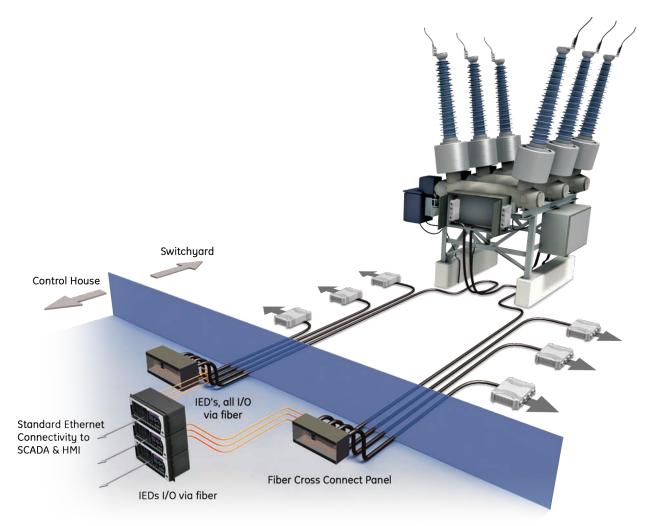
The architecture of the HardFiber System is driven by the mapping of signals between the primary apparatus and the protection and control devices.

The measurement of field signals and respective mapping of these signals, using the open IEC 61850 communications protocol, back to the control house is done through a hardened interface device called the HardFiber Brick.

Using made-to-order Outdoor Fiber Cables connecting the Brick to a Cross Connect Panel in the control house provides fast and error-proof installation without the need for on-site splicing or terminating.

Keeping true to the existing topology of traditional substations, each protection and control device included in the zone of protection will be connected directly to Bricks through dedicated fiber optic connections.

This simple, purpose-driven architecture that uses the IEC 61850 open standard for communications, provides dedicated point-to-point connections between the Brick and protective relays without introducing any issues relating to data synchronization, setting management or Cyber-Security.



The HardFiber System can easily be incrementally scaled to include new equipment as stations evolve. Duplicated Bricks in the switchyard provide a drastic improvement in reliability and security over today's technology.

Scalability

The true test of any system, including a Process Bus system, is its ability to incrementally scale up to meet specific applications without adversely affecting the other devices in the system. Today's protection and control systems are already naturally scalable.

The challenge for communication-based protection systems becomes making extensions and modifications without disrupting the in-service protection and control system.

By recognizing that the mapping between power system signals and protection and control devices is fundamentally driven by the topology of the underlying substation, the HardFiber System is optimally partitioned and connected to allow for additions, modifications and upgrades to the system – without risking interruption or degradation to critical in-service protection.

Reliability, Dependability, Security

The HardFiber System provides an unprecedented level of diagnostics and self-checking, allowing critical protection and control systems to do something that they have never done before – operate without routine maintenance.

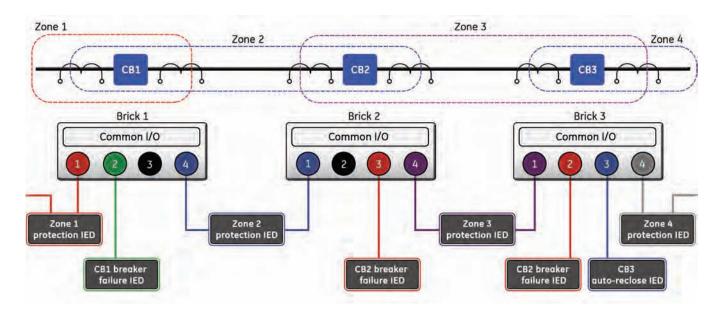
Internal diagnostics and self-tests within each Brick monitor dozens of critical internal subsystems and provide this information several hundred times per second. Duplicate Bricks can be provisioned to acquire each input signal twice, allowing protection and control devices to continuously crosscheck critical protection measurements before executing commands via fully redundant outputs.

With the HardFiber redundant architecture, each protection and control device can be configured to maximize dependability and security, addressing specific application requirements.

The Challenge for Utilities

Modern electricity companies deal with many individual challenges every day with one of the largest being the ability to address the constant inflationary pressures on both labor and materials while still having to manage their demand for increase in load by their customers.

The HardFiber IEC 61850 Process Bus System is a solution that addresses these very concerns and provides utilities with a means to reduce the labor associated with substation construction and expansion, and at the same time uses technologies and methodologies familiar to existing resources and skill sets.



Dedicated Digital Cores within each Brick allows for application additions and modifications without affecting other devices accepting information from the Brick

Technical Specifications

AC CURRENT Number of Inputs CT rated secondaru Nominal frequency Relau burden Conversion range

1A or 5A 50 Hz or 60 Hz < 0.2 VA at rated secondaru

o to 46 × CT rating RMS symmetrical 20 ms at 250 times rated 1 sec. at 100 times rated Current withstand Continuous at 3 times rated

Nickel

2.5 mA

DCMV

±5VDC

DCMA

≥500k Ω.

-50 to +250°C

differential input

 $200 \Omega \pm 0.2 \Omega$

2k **Ω** to 20k **Ω**

110V to 250V 88V to 300V

100 to 240V at 50/60Hz 88/264V at 25 to 100Hz

+5mVdc

<25W

 25Ω maximum per lead

±0.2mVDC or 0.1% of reading, whichever is greater

0 to -1, 0 to +1, -1 to +1, 0 to 5, 0 to 10, 0-20, 4-20

-1 to + 20 mA DC ±0.2% of 1mA or 0.2% of reading, whichever is greater POTENTIOMETER

AC VOLTAGE VT rated secondary Number of Inputs Nominal frequency Relay burden Conversion range Voltage withstand

25.0 to 240.0 V 4 or 0 50 Hz or 60 Hz < 0.25 VA at 120 V, 60 Hz 0 to 260 V RMS continuous at 260 V to neutral, 1 min./hr at 420 V to neutral

CONTACT INPUTS (18)

Wetting power External contacts Voltage threshold Speed Current Draw UNIVERSAL DC INPUTS (3)

Brick internal 24VDC power supply dry contact, dry solid state contact 6±1VDC Refreshed at sampling rate > 2.5 mA at 6VDC, 5 mA at 0VDC RTD 100 Ω Platinum, 100 & 120 Ω

Types (3-wire)

Sensing current Ranae Accuracy External lead

resistance Tupe

Input impedance Accuracy MODE

Current input (mA DC) 0 to 20, 4 to 20

Conversion range Accuracy

MODE Range Sensina voltage

Accuracy
BRICK POWER SUPPLY Nominal DC voltage Min/Max DC voltage

Nominal AC voltage Min/Max AC voltage Power consumption <2 VOLTAGE INTERRUPTION Hold-Up time*

Brick recovery time** Voltage withstand

0 ms 1 ms 2* Highest Nominal Voltage for 10ms, 220Vac+20% continuousl<u>ı</u>

BRICK OUTPUTS
SOLID-STATE OUTPUT RELAY (4) Operate and release

Maximum voltage 5 A continuous at +45°C, 4 A continuous at +65°C Maximum continuous current Make and Carru

300A DC, 0.03s, 25oC 30A DC, 0.2 s (ANSI C37.90) 20A DC, 1 min, 25oC

Breaking Capacity

	UL508	Utility App. (Autoreclose Scheme)	Industrial App.
Operations/ Interval	5000 ops/1 s-On, 9 s-Off	5 ops/ 0.2 s-On,	10000 ops/ 0.2 s-On
	1000 ops/0.5 s-On, 0.5 s-Off	0.2 s-Off, within 1 minute	30 s-Off
Break Capability	3.2 A at L/R=10 ms	10 A at L/ R=40 ms	10 A at L/ R=40 ms
(0 to 250	1.6 A at L/R=20 ms	30 A at L/R=	30 A at L/
VDC)	0.8 A at L/R=40 ms	4ms	R= 4ms

LATCHING RELAY (1) Maximum voltage

Maximum continuous

Make and carry for 30A as per ANSI/IEEE C37.90 0.25

Breaking capacity DC Voltage DC Current 24 V 1 A

 Maximum interruption duration for which Brick operation is unaffected. The Brick complies with type tests applicable to power supply terminals

FORM-C RELAY (2) Maximum Voltage Maximum continuous

Operate time Min. number of operations

Control mode

Make and carry for 0.2s Breaking capacity

DC Voltage DC Current 125 V 250 V Operate time Min. number of <8m9

10,000 BRICK COMMUNICATIONS
Brick transceiver 131

1310nm TX/1550 nm RX, 100Mb/s, bidirectional 1-Fiber 50/125um complies with IEEE 802.3 100 Base-BX-U

<4ms

280VDC

(L/R=40 ms)

Separate close and open commands. Under conflicting commands, the output shall open

30A as per ANSI/IEEE C37.90

Socket terminus M29504/5

IEC 60529, NEMA 250

IEC 60068-2-9, MIL-STD-810F Method 505.4 procedure II

5kV impulse 3kVAC/1min for AC inputs, 2.3kVAC/1min for others

2.5kV at 5kHz, 4kV at 2.5kV 4kV for common mode test and transverse mode test

worldwide deployment IEC 60255-21-1 2G class 2 IEC 60255-21-2 class 2 IEC 60255-21-3, ANSI/IEEE C37.98 ANSI/IEEE C37.90, IEC 60255-5

100MΩ at 500VDC ANSI/IEEE C37.90.3, IEC 60255-22-2 Class 4, 8kV C/15kV A

2.5kV for common mode test, 1 kV for differential mode test 2.5kV for common mode test and transverse mode test

2.5kV for common mode test and differential mode test

IEC 60225-22-5, 4kV for common mode test, 2kV for transverse mode test

1000A/m for 3s, 100A/m for

35V/m at 80/160/450/900MHz 35V/m from 80M~1000MHz

35V/m at 900/1890MHz 35V/m from 25M~1000MHz 35V/m from 150k~80MHz

1000A/m

MULTI-MODE MODULE Optical transmit power

Maximum optical input -8dbm power Optical received

sensitivity
Terminus S
BRICK ENVIRONMENTAL TEMPERATURE RANGES

Storage Continuous Operating -40 to +70°C OTHER up to 2000m

Altitude Installation Category IP rating

.. IP66, NEMA 4X BRICK TYPE TESTS

cyclic IP rating

Solar radiation

Vibration Shock and bump Seismic Insulation Impulse Dielectric strength

Insulation resistance Electrostatic discharge

Fast transient IEC 60255-22-4 IEEE C37.90.1 IEC 60255-22-1

IEEE C37.90.1 IEC-1000-4-12

Surge Magnetic Field

Immunity IEC 61000-4-8 IEC 61000-4-9 Radiated immunity

IEC 60255-22-3 IEC 60255-22-3 IEC 50204 IEEE C37.90.2 IF.C 60255-22-6 IEC 61000-4-16 Electromagnetic

30V, 300V/1s from 0~150kHz IEC 60255-25/CISPR11/22 class A BRICK PRODUCTION TESTS Products go through an environmental test based upon an Accepted Quality Level (AQL) sampling process APPROVALS

CE LVD 2006/95/EC: EN/IEC 61010-1: 2001 / EN60255-5 2000 CE EMC 89/336/EEC: EN 60255-26 2004-08

** Maximum duration between application of rated power supply voltage and Brick ready to provide full service.

IEC 61850 COMMUNICATIONS

Sampled Values IEC 61850 9-2 Max. Sampling Rate SV Datasets per SV 128 samples/cycle

Frame

SV Fast Dataset 11 Analogue values (Tune INT32)

JV Tust Dutt	iset II Allalogue values (1	gpe iivi 52/
SV Dataset		Samples Per SV Frame
Fast	Analogue Values: 11 (INT32) Status Indications: 3 × 32 (Packed List per IEC 61850 8-1 8.135)	8
Slow	Analogue Values: 6 (INT16) Status Indications: 32 (Packed List per IEC 61850 8-1 8.1.3.5)	1

Commands IEC 61850 8-1

Commands to Brick sent as properly configured GOOSE messages as defined in "GE Multilin Technical Description

for Interoperability" BRICK OUTDOOR FIBER CABLES OPTICAL CHARACTERISTICS

Optical Fibers Graded Index, Multimode Fiber Tupe (50/125 mm) MIL-PRF 49291/1-01 500 m (1650 ft) Maximum Distance

ELECTRICAL PROPERTIES
Power Conductors (2)

1..31 mm² (16 AWG) Voltage Rating 600 VAC Aluminium/polyester tape 0.33 mm² (22 AWG) stranded tinned copper Shield Drain Wire

MECHANICAL PROPERTIES

Jacket FR LSZH polyurethane, rodent resistant 12 mm (0.5 in) nominal 1780 N (400 lbs) Cable O.D. Maximum Installation

Tension Maximum Operating Tension Minimum Bend Radius 25 cm (10 in) (Installation) Minimum Bend Radius 12 cm (5 in)

(Operating)
Cable Weight
ENVIRONMENTAL 164 kg/km (110 lbs/1000 ft) Storage Temperature -40° to +85°C -40° to +85°C

Operating

Temperature BRICK COPPER CABLES ELECTRICAL PROPERTIES Voltage Rating 60

Conductor Information

Cable Type	Conductors
Outputs (CUB)	16 x 1.31 mm2 (16AWG)
Inputs (CUC)	29 x 1.31 mm2 (16 AWG)
CC55 AC Input Cable	16 x 3.31 mm2 (12AWG)
(CUD-CC55)	
CV50 AC Input Cable	8 x 3.31 mm2 (12AWG),8 x
(CUD-CV50)	1.31 mm2 (16AWG)
CC11 AC Input Cable	16 x 1.31 mm2 (16AWG)
(CUD-CC11)	
CV10 AC Input Cable	16 x 1.31 mm2 (16AWG)
(CUD-CV10)	
MECHANICAL DRODE	TIEC

Jacket

Cable Sizes	
Cable Type	Cable O.D.
Outputs (CUB)	18 mm (0.7 in)
Inputs (CUC)	25 mm (1.0 in)
CC55 AC Input Cable (CUD-CC55)	23 mm (0.9 in)
CV50 AC Input Cable (CUD-CV50)	23 mm (0.9 in)
CC11 AC Input Cable (CUD-CC11)	18 mm (0.7 in)
CV10 AC Input Cable (CUD-CV10)	18 mm (0.7 in)

INDOOR FIBER CABLES

Optical Fibers Fiber Type Graded Index Multimode (50/125 MECHANICAL PROPERTIES

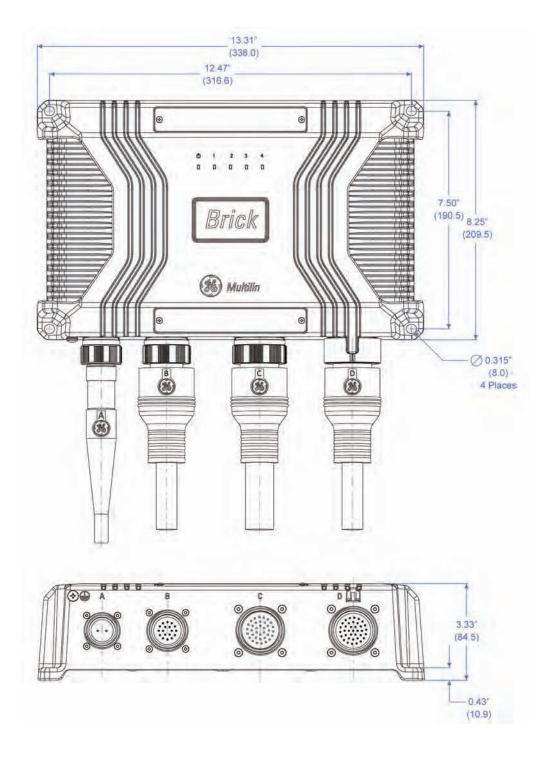
FR LSZH polyurethane 8 mm (0.3 in) nominal Maximum Installation 2180 N (490 lbs) Maximum Operating 490 N (110 lbs) Tension
Minimum Bend Radius 13 cm (5 in) (Installation)

Minimum Bend Radius 6 cm (2.5 in) (Operating) Cable Weight
ENVIRONMENTAL 50 kg/km (34 lbs/1000 ft)

Storage Temperature -40° to +85°C Operating Temperature -40° to +85°C

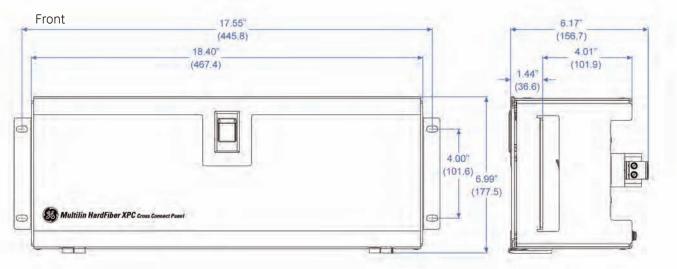
Dimensions

Brick

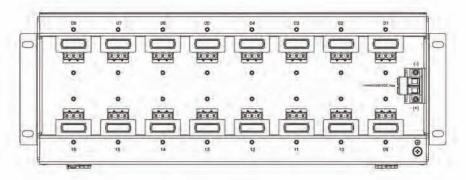


Dimensions

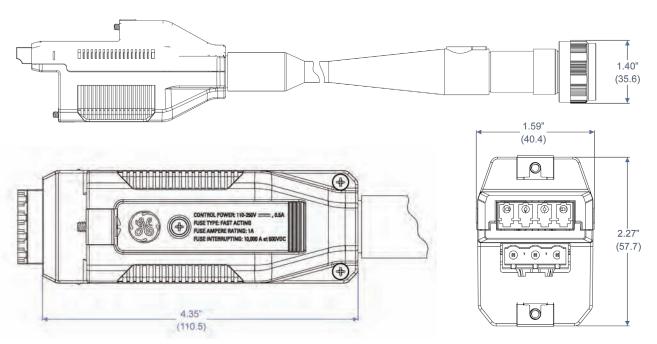
Cross Connect Panel



Back



Outdoor Brick Cable



Ordering

Brick -



								000
Brick	-	4	-	HI	-	****	Brick base unit, 4 digital cores, 125/250 VDC nominal power supply	
CT/VT Inputs						CC55	5A/5A 8xCT Inputs	
						CV50	5A 4xCT & 4xVT Inputs	
						CC11	1A/1A 8xCT Inputs	
						CV10	1A 4xCT & 4xVT Inputs	

-Cross Connect Panel —



XPC - 16 - HI HardFiber Cross Connect Panel, 16 positions, 125/250 V DC Distribution

-Fiber Cables -



FOA	-	0000	-	M***	Outdoor Brick connection cable, four fiber optic cores plus copper DC supply
Cable Length				001	1 meter to 500 meters (3 feet to 1650 feet)
				-	
				500	

				500	
FOR	-	0000	-	M***	Indoor relay fiber cable, four fiber optic cores
Cable Length		0000		003	moon relay had eable, four had optic cores
3.				005	
				010	
				015	
				020	
				025	
				030	
				040	
				050	

Brick Copper Cables ————



z.ioi. coppo.	000.00			
CUB -	0000	- M***	Contact Output Cable	
Cable Length		002 005 010 020	2 meters (6 feet) 5 meters (16 feet) 10 meters (32 feet) 20 meters (64 feet)	
CUC -	0000 -	. M***	Contact & Transducer Input Cable	
Cable Length		002	2 meters (6 feet)	
· ·		005	5 meters (16 feet)	
		010	10 meters (32 feet)	
		020	20 meters (64 feet)	
CUD -	****	. M***	AC Input Cable	
CT/VT Inputs	CC55	. *	5A/5A 8xCT Inputs	
CI/VI IIIputs	CV50		5A 4xCT & 4xVT Inputs	
	CC11		1A/1A 8xCT Inputs	
	CV10		1A 4xCT & 4xVT Inputs	
Cable Length	CVIO	002 005 010	2 meters (6 feet) 5 meters (16 feet) 10 meters (32 feet)	
		020	20 meters (64 feet)	